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The 46RE, 47RE and 48RE family of transmissions by the Chrysler Group, are fitted behind a wide variety of engine sizes, including diesel, and across various vehicle lines. They are also available in 2WD and 4WD configurations. Beginning at the start of production for model year 2005, Dodge trucks equipped with the 5.9L

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**1st Printing INTRODUCTION April, 2011 46RE, 47RE, 48RE,**  
46RH/46RE/47RH/47RE/48RE (A518 / A618) RWD 4 Speed A Pump Body 070  
034 777 309 510 530 520 179 Stator  
778 500 Pump 311 310 037 211\* 022  
Kickdown Band 555 Direct Drum 337  
336 B 760 335 334 964 974 853 877

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564 149 108 126 Forward Clutch 146  
878\* 232 233 894 582 Forward Planet  
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This is a quick overview video on what going in to a transmission rebuild.

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Transmission Bench Channel: <https://www.youtube.com/channel/UCXqufnwB1bb0QKnP2Owo3...>

## **46RE Transmission Rebuild | The Disassembly | Part 1**

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RH, as well as the 47 and 48 RE models are cove...

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47RE-RH 02/29/04 • Case Preparation:  
Check all threaded holes and repair as needed. Be sure to check dowel pinholes

- Replace bushing in pump with bronze

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dimpled bushing and Loctite® in place.

- Direct clutch drum: o Wide drum bushing o 5 Clutches .090 o 5 Steels .080 o Pressure plate machined .085 o Set clutch clearance using .090 steels o Clutch clearance .065

### **47RE/RH Overhaul Kit Instructions - ATS - Diesel**



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This Jeep, Dodge 46RE / 47RE / 48RE Transmission Rebuild / Repair Manual 1994 & Up is published by ATSG - Automatic Transmission Service Group. This ATSG rebuild/repair manual provides detailed transmission rebuild instructions and procedures for the transmission (s) listed.

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Application specifics: Transmission  
make: Chrysler, Dodge, Jeep

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Transmission model: 46rh, 46re, A518, A-518 Year range: 1990-2003 Speeds: 4 speed automatic overdrive

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A Rebuilt 46RE Transmission. The term rebuilt can have different meanings from shop to shop. For example, whether your

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rebuilt 46RE transmission will have all of the OE manufacturer updates and upgrades to increase its strength and longevity will vary from shop to shop. A standard rebuild consists of only replacing items that are completely worn out.

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## **A518 46RE 46RH A618 47RE 47RH 48RE TRANSMISSION TECHNICAL ...**

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vehicles. This kit has every part you need to transform your ordinary transmission into a Monster.

### **A518 Rebuild Kit, 46RE Rebuild Kit, Dodge Transmission ...**

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